

.....; F 5HB; ! K Y'X]b[ GHUbXUFXg

? ]M\_d'UH Y K Y'XYX h: HfUbgj YfgY 6Ufg

The top half of each transverse bar is welded to the kickplate.

At approximately 300mm intervals, the transverse bar is replaced by a stiffener which is seal welded to the bearer bar and kickplate.

? ]M\_d'UH Y K Y'XYX h: 6YUfYf 6Ufg Uh- \$š

Corners are welded on one side.

An appropriate weld is made on one side only, at approximately every fourth bearer bar

6UbX]b[ K Y'XYX h: HfUbgj YfgY 6Ufg

At appropriate intervals the transverse bar is replaced by a stiffener which is welded to the banding.

The top of every alternate transverse bar is welded to the banding.

? ]M\_d'UH Y K Y'XYX h: H\ Y 6YUfYf 6Uf

A gap of 3 to 5mm is allowed between the bearer bar and the kickplate. This gap is to allow adequate corrosion protection in cases where special finishes are required.

A weld of 20 to 30mm long at approximately every 300mm is run alternatively top and bottom

6UbX]b[ K Y'XYX h: HfUbgj YfgY 6Ufg

Corners are welded on one side.

Every fourth bearer bar is welded with an appropriate weld.

K ]Xh >c]b]b[ cZ; fU]b[ DUbY'g

A gap is left between the transversals.

At appropriate intervals the transverse bar is replaced by a stiffener which is welded to the bearer bar. The first transversal is welded on the top only.